

Pneumatic Fenders

Pneumatic rubber fenders have a long and successful history of protecting vessels in mooring operations. They are ideal for permanent and semi-permanent port applications and for offshore ship-to-ship transfers. Tough and resilient, PsG fenders are fast and easy to deploy, maintaining large clearances between the hull and the jetty or other vessel. This serves to minimize damage potential during mooring.

Critical properties of rubber fenders are energy absorption, hull pressure and reaction force. In both cases, PsG products score very highly, with low reaction force and low hull pressure.

This means the fender absorbs significant energy, reducing the forces on both the vessel hull and jetty structures.

With the development of ship technology, fenders have evolved to suit newer vessel types such as ULCCs, LNG carriers, bulk carriers, FSOs and FPSOs. As a result, PsG supplies a wide range of pneumatic fenders from the large 4.5 x 12 meter down to the 1,0 x 0,5 m small fenders.

With Port Suppliers Group's experience in rubber technology, the quality and performance equates to the best available on the market.



Pneumatic Fenders

Safety Performance In Reaction Force and Energy Absorption

The purpose of a fender is to absorb the kinetic energy of the ship for protection of hull. In this aspect, PsG PN Fenders shows off low reaction force and high energy absorption and it makes it possible for fender to perform well under any condition and to protect ships and any mooring facilities.

No Deformation Under Harsh Condition

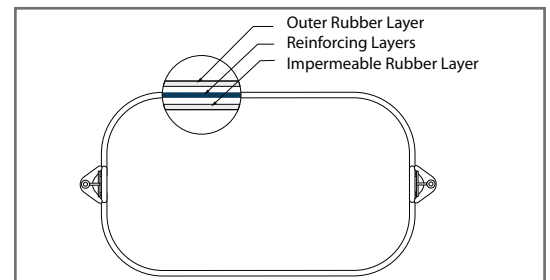
PsG PN Fenders utilizes the compressibility and elasticity of the air, for this reason, performance deterioration and deformation of external shape due to fatigue are absolutely absent.



Heavy - Duty Readability

PsG PN Fenders are composed of several rubber layers as well as strong reinforcement cord layer and this enable fender to be extremely resistant to pressure and cutting, other external impact.

In addition, Fenders with Dia 2.5 m upward are equipped with safety valves to protect fender against over pressure by releasing over-pressurized air outward.



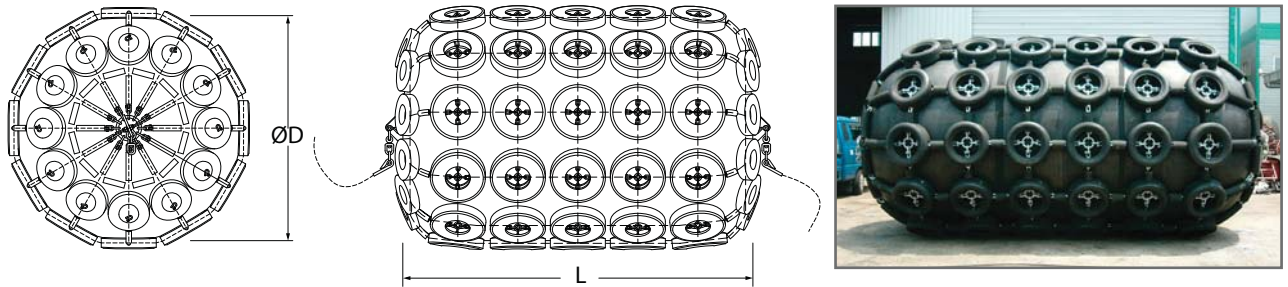
Simple Installation and Repair

Because of superior buoyancy of fender supported by seawater, fender can be moored to the ships and jetty with guy rope or chain, and even if fender seriously get damaged by ship's hull, It can be easily removed from the quay or jetty and repaired in safe.

Thus maintenance and repairing cost will be tremendously reduced.



Pneumatic Fenders PN 50

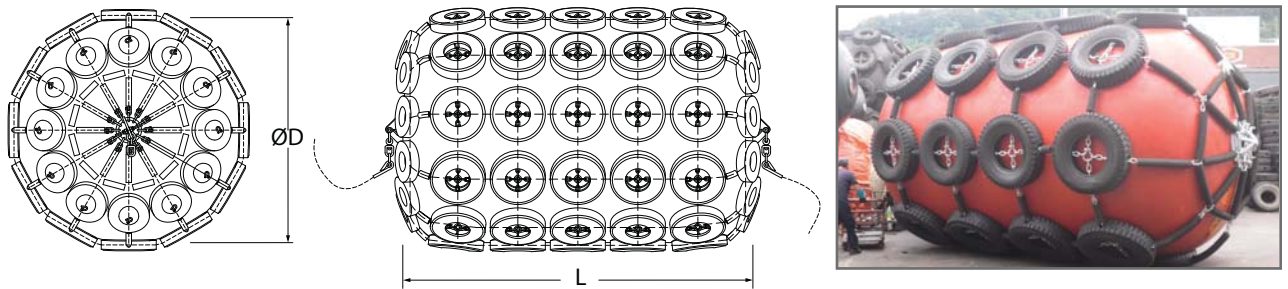


PsG-PN 50

Internal initial pressure: 50 kPa (5,1 kgf/cm²)

| Fender size | Energy absorption | Reaction force | Hull pressure at 60 % deflection. | Safety valve pressure setting. | Testing pressure |
|---------------|-------------------|----------------|-----------------------------------|--------------------------------|------------------|
| mm(Ø) X mm(L) | kNm | kN | kN/m ² | kPa | kPa |
| 300 X 600 | 0,5 | 24 | 134 | -- | 147 |
| 500 X 800 | 4,9 | 52 | 130 | -- | 147 |
| 500 X 1000 | 6,3 | 67 | 134 | -- | 147 |
| 600 X 1000 | 8,8 | 78 | 130 | -- | 147 |
| 600 X 1200 | 10,7 | 95 | 132 | -- | 147 |
| 700 X 1500 | 18,7 | 142 | 136 | -- | 147 |
| 800 X 1500 | 23,7 | 158 | 132 | -- | 147 |
| 1000 X 1500 | 35,5 | 189 | 126 | -- | 147 |
| 1000 X 2000 | 50,1 | 267 | 134 | -- | 147 |
| 1200 X 2000 | 69,4 | 308 | 129 | -- | 147 |
| 1200 X 3000 | 109 | 482 | 134 | -- | 147 |
| 1350 X 2500 | 111 | 439 | 130 | -- | 147 |
| 1500 X 2500 | 135 | 479 | 128 | -- | 147 |
| 1500 X 3000 | 168 | 596 | 133 | -- | 147 |
| 1500 X 4000 | 229 | 815 | 136 | -- | 147 |
| 1700 X 3000 | 210 | 658 | 129 | -- | 147 |
| 1700 X 7200 | 516 | 1621 | 133 | -- | 147 |
| 2000 X 3000 | 282 | 752 | 126 | -- | 147 |
| 2000 X 3500 | 336 | 896 | 128 | -- | 147 |
| 2000 X 6000 | 611 | 1631 | 136 | -- | 147 |
| 2500 X 4000 | 660 | 1409 | 141 | 177 | 196 |
| 2500 X 5500 | 961 | 2051 | 149 | 177 | 196 |
| 2500 X 9100 | 1631 | 3482 | 153 | 177 | 196 |
| 3000 X 5000 | 1136 | 2021 | 135 | 177 | 196 |
| 3300 X 4500 | 1188 | 1921 | 130 | 177 | 245 |
| 3300 X 6500 | 1915 | 3097 | 145 | 177 | 245 |
| 3300 X 10600 | 3338 | 5398 | 155 | 177 | 245 |
| 4500 X 7000 | 3792 | 4497 | 143 | 177 | 245 |
| 4500 X 9000 | 4960 | 5883 | 146 | 177 | 245 |
| 4500 X 12000 | 6987 | 8284 | 154 | 177 | 245 |

Pneumatic Fenders PN 80



PsG-PN 80

Internal initial pressure: 80 kPa (8,2 kgf/cm²)

| Fender size | Energy absorption | Reaction force | Hull pressure at 60 % deflection. | Safety valve pressure setting. | Testing pressure |
|---------------|-------------------|----------------|-----------------------------------|--------------------------------|------------------|
| mm(Ø) X mm(L) | kNm | kN | kN/m ² | kPa | kPa |
| 300 X 600 | 0,6 | 31 | 173 | -- | 196 |
| 500 X 800 | 6,3 | 67 | 168 | -- | 196 |
| 500 X 1000 | 8,2 | 87 | 174 | -- | 196 |
| 600 X 1000 | 11,2 | 100 | 167 | -- | 196 |
| 600 X 1200 | 13,8 | 123 | 171 | -- | 196 |
| 700 X 1500 | 24,1 | 184 | 176 | -- | 196 |
| 800 X 1500 | 30,6 | 204 | 170 | -- | 196 |
| 1000 X 1500 | 45,7 | 244 | 163 | -- | 196 |
| 1000 X 2000 | 64,7 | 345 | 173 | -- | 196 |
| 1200 X 2000 | 89,5 | 398 | 166 | -- | 196 |
| 1200 X 3000 | 140 | 623 | 173 | -- | 196 |
| 1350 X 2500 | 149 | 572 | 170 | -- | 196 |
| 1500 X 2500 | 174 | 620 | 166 | -- | 196 |
| 1500 X 3000 | 218 | 776 | 173 | -- | 196 |
| 1500 X 4000 | 296 | 1053 | 176 | -- | 196 |
| 1700 X 3000 | 272 | 853 | 168 | -- | 196 |
| 1700 X 7200 | 668 | 2096 | 172 | -- | 196 |
| 2000 X 3000 | 386 | 1030 | 172 | -- | 196 |
| 2000 X 3500 | 440 | 1174 | 168 | -- | 196 |
| 2000 X 6000 | 790 | 2109 | 176 | -- | 196 |
| 2500 X 4000 | 931 | 1831 | 184 | 225 | 245 |
| 2500 X 5500 | 1353 | 2659 | 194 | 225 | 245 |
| 2500 X 9100 | 2293 | 4505 | 199 | 225 | 245 |
| 3000 X 5000 | 1593 | 2608 | 174 | 225 | 245 |
| 3300 X 4500 | 1673 | 2491 | 168 | 225 | 245 |
| 3300 X 6500 | 2707 | 4029 | 188 | 225 | 245 |
| 3300 X 10600 | 4677 | 6959 | 199 | 225 | 245 |
| 4500 X 7000 | 5337 | 5823 | 185 | 225 | 245 |
| 4500 X 9000 | 6948 | 7581 | 188 | 225 | 245 |
| 4500 X 12000 | 9667 | 10548 | 196 | 225 | 245 |

Pneumatic Fenders Rib Type

In the near future, It seems pretty difficult to get used tyre protecting pneumatic fender and this expensive consumable goods require strong durability and anti-abrasion.

But actually, fender can be torn by so many risk factors and its original function can not last as many years as we expect. Pneumatic Fender with complete chain and lyre looks securing sufficient durability but easily give damage to the hull. Thus we developed and recommend PsG Rib Fender as more evolved alternative to solve these matters.

The strong points of Rib Type fender:

- ▶ Easy installation and handling than CTN type fender.
- ▶ Easy and low cost of maintenance.
- ▶ CTN shall replace the chain tire net every 2-3 years.
- ▶ Long life than any other pneumatic fenders.



Pneumatic Fenders Rib PN 50



PsG-Rib PN 50

Internal initial pressure: 50 kPa (5,1 kgf/cm²)

| Fender size | Energy absorption | Reaction force | Hull pressure at 60 % deflection. | Safety valve pressure setting. | Testing pressure |
|---------------|-------------------|----------------|-----------------------------------|--------------------------------|------------------|
| mm(Ø) X mm(L) | kNm | kN | kN/m ² | kPa | kPa |
| 500 X 1000 | 6,9 | 73,7 | 148 | -- | 147 |
| 1000 X 1500 | 39 | 208 | 139 | -- | 147 |
| 1000 X 2000 | 55 | 294 | 147 | -- | 147 |
| 1500 X 2500 | 148 | 527 | 141 | -- | 147 |
| 1500 X 3000 | 184 | 656 | 146 | -- | 147 |
| 2000 X 3500 | 370 | 986 | 141 | -- | 147 |
| 2000 X 6000 | 672 | 1794 | 150 | -- | 147 |
| 2500 X 4000 | 726 | 1550 | 155 | 177 | 196 |
| 2500 X 5500 | 1057 | 2256 | 164 | 177 | 196 |
| 3300 X 4500 | 1306 | 2113 | 143 | 177 | 245 |
| 3300 X 6500 | 2106 | 3406 | 159 | 177 | 245 |
| 3300 X 10600 | 3671 | 5938 | 170 | 177 | 245 |

Pneumatic Fenders Rib PN 80



PsG-Rib PN 80

Internal initial pressure: 80 kPa (8,2 kgf/cm²)

| Fender size | Energy absorption | Reaction force | Hull pressure at 60 % deflection. | Safety valve pressure setting. | Testing pressure |
|---------------|-------------------|----------------|-----------------------------------|--------------------------------|------------------|
| mm(Ø) X mm(L) | kNm | kN | kN/m ² | kPa | kPa |
| 500 X 1000 | 9 | 95,4 | 191 | -- | 196 |
| 1000 X 1500 | 50,3 | 268 | 179 | -- | 196 |
| 1000 X 2000 | 71,1 | 378 | 189 | -- | 196 |
| 1500 X 2500 | 193 | 684 | 183 | -- | 196 |
| 1500 X 3000 | 241 | 857 | 191 | -- | 196 |
| 2000 X 3500 | 484 | 1287 | 184 | -- | 196 |
| 2000 X 6000 | 868 | 2311 | 193 | -- | 196 |
| 2500 X 4000 | 942 | 2004 | 201 | 225 | 245 |
| 2500 X 5500 | 1353 | 2659 | 194 | 225 | 245 |
| 3300 X 4500 | 1693 | 2731 | 184 | 225 | 245 |
| 3300 X 6500 | 2732 | 4415 | 206 | 225 | 245 |
| 3300 X 10600 | 4730 | 7627 | 219 | 225 | 245 |

Pneumatic Fenders

QUALITY MANAGEMENT

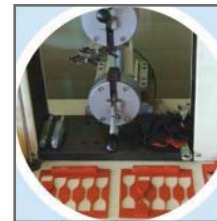
Compression Test to comply with ISO 17357

- ▶ Compression Test
- ▶ Parallel Compression Test
- ▶ Angular Compression Test
- ▶ Curve-Surface Compression Test
- ▶ Angular Compression Test



Rubber Specimen Lab Test

- ▶ Normal Test
- ▶ Tensile Strength
- ▶ Elongation
- ▶ Durometer Hardness(A-type) Tear Strength



Heat Aging Test

- ▶ Tensile Strength
- ▶ Elongation
- ▶ Durometer Hardness(A-type) Static Ozone Aging Test



Hydrostatic-Pressure Test

